



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-031
Job Sheet 196705



Part No: D350-567-031

Job Qty: 1 pcs

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 7/2/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A new issue 08-04-25 DD verified by: LL IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		7/2/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	JUL 10 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		JUL 10 2019
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs		7/2/19	0.00	0.00	QC 4 - 28		DAS 75 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S197046

Part: D350-567-031

Job No: 196705

Serial No/Batch: S197046

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6-18-18 FAA STC SH989NE 09/06/30, FAA STC SH

010840

					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	7/2/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	7/2/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
75
9-89

JUL 10 2019

DAS

21

JUL 10 2019

9-89

DAS

21

JUL 10 2019

9-89

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-031

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy blue file and create labels per PPP D350-567-031 chg002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN526C632R12	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5190031
D3210-1	Doubler For Interior Window -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128411
D3211-1	Bracket For Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128399
D3212-1	Replacement Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192039
D3213-041	Replacement Interior Door For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195930
D5420-1	Doubler Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136133
MS20426AD3-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	F4533
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	110-Packaging 1 - Pick Kit	5134218
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	110-Packaging 1 - Pick Kit	5186914
MS20470AD4-7	Rivet, Universal Head	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5126625
MS21042L06	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5151591
MS21062L3	Nut Plate	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158316
NAS1149DN632J	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5143518
D2463-0450	1/2" Seal-45"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143624

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	4	468	0
	AN526C632R12	8	264	0
	D2463-0450	1	10	0
	D3210-1	1	3	0
	D3211-1	1	1	0
	D3212-1	1	2	0
	D3213-041	1	0	0
	D5420-1	1	16	0
	MS20426AD3-5	8	639	0
	MS20470AD4-5	40	1,289	0
	MS20470AD4-6	90	4,391	0
	MS20470AD4-7	20	2,349	0
	MS21042L06	8	198	0
	MS21062L3	4	72	0
	NAS1149DN632J	8	387	0
Part Specifications				
Specifications could not be found.				

Plex 6/19/19 3:31 PM Dart.Renwick.Jennifer

Job BOM Inventory Requirements



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Job BOM Inventory Requirements

Job: 196705 Workcenter: Shortage Only: ☐
Job Op: Component Part: Include Loc Inv: ☒

Op No	Operation	Job Quantity	Component Part	Part Name	BOM Qty	Workcenter Source Inventory	Sched Depletion Previous Jobs	Job 196705 Requirements	Job Excess - or - Shortage	Available Inventory	Location	Quantity	Expiration Date	Inventory Excess -or- Shortage
110	Packaging 1 - Pick Kit	1	AN3-4A	Bolt	4	0	0	4	-4	494	ST350	494.00000		490
			AN526C632R12	Screw	8	0	0	8	-8	237	ST327 ST328	64.00000 173.00000		229
			D2463-0450	1/2" Seal-45"	1	0	0	1	-1	10	ST007	10.00000		9
			D3210-1	Doubler For Interior Window -015 & -025	1	0	0	1	-1	3	ST438	3.00000		2
			D3211-1	Bracket For Interior Window For -015 & -025	1	0	0	1	-1	1	ST438	1.00000		0
			D3212-1	Replacement Interior Window For -015 & -025	1	0	0	1	-1	3	ST437 ST437	2.00000 1.00000		2
			D3213-041	Replacement Interior Door For -015 & -025	1	0	0	1	-1	6	ST437	6.00000		5
			D5420-1	Doubler Plate	1	0	0	1	-1	13	ST162 ST162	5.00000 8.00000		12
			MS20426AD3-5	Rivet	8	0	0	8	-8	591	ST312	591.00000		583
			MS20470AD4-5	Rivet, Universal Head	40	0	0	40	-40	1,100	GA009 ST310 ST311	8.00000 1070.00000 22.00000		1,060
			MS20470AD4-6	Rivet, Universal Head	90	0	0	90	-90	4,108	CCK004 LG001 ST309 ST310	115.00000 700.00000 796.00000 2497.00000		4,018
			MS20470AD4-7	Rivet, Universal Head	20	0	0	20	-20	2,280	LG001 ST310	175.00000 2105.00000		2,260
			MS21042L06	Nut	8	0	0	8	-8	114	ST303	114.00000		106
			MS21062L3	Nut Plate	4	0	0	4	-4	60	ST300	60.00000		56
			NAS1149DN632J	Washer	8	0	0	8	-8	352	ST265	352.00000		344

Plex 7/10/2019 8:22 AM Dart.cardinal.patrick

25.7 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 YD ²	2 YD ²	2 YD ²			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

• COPYRIGHT © 2009 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.